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Mechanic Reference Installation Manual



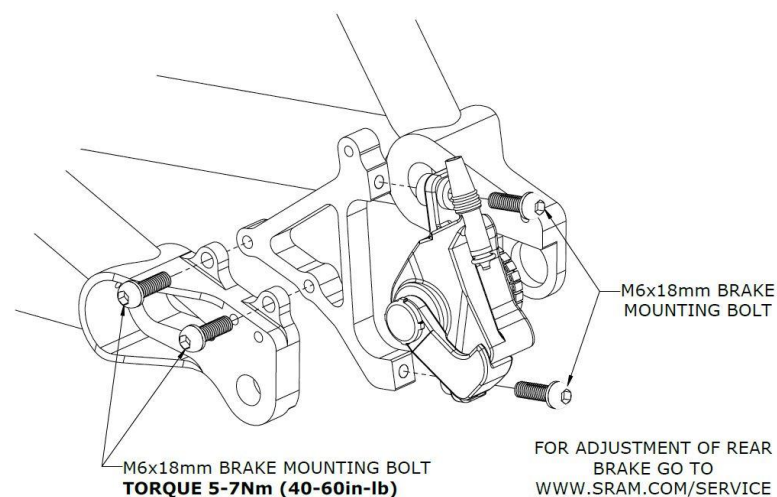
Orlando, Florida

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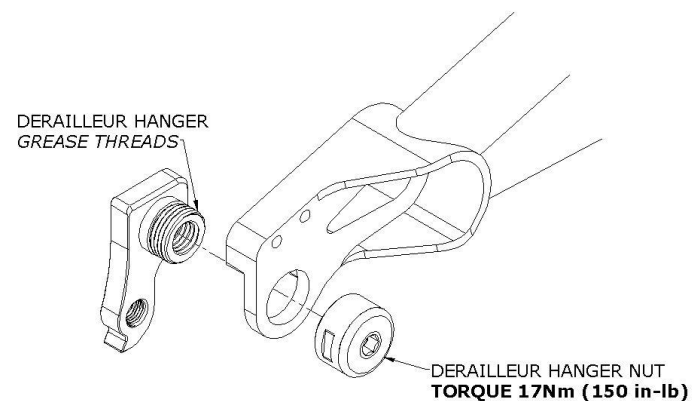
REAR PARKING BRAKE ASSEMBLY

700

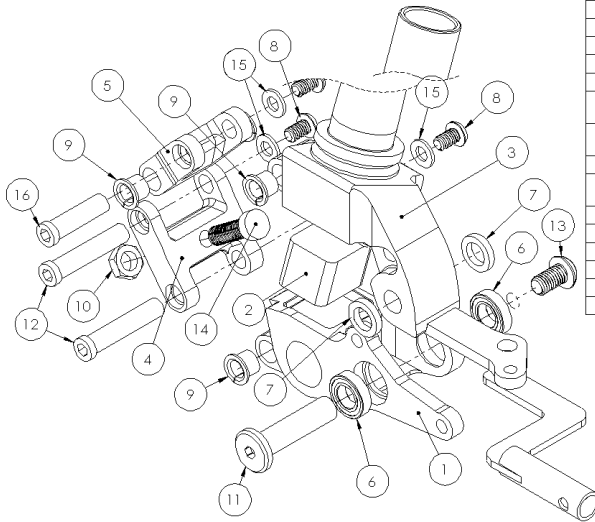


THRU-AXLE REAR DERAILLEUR ASSEMBLY

5.5.9, 700, Eola, Expedition & Dumont

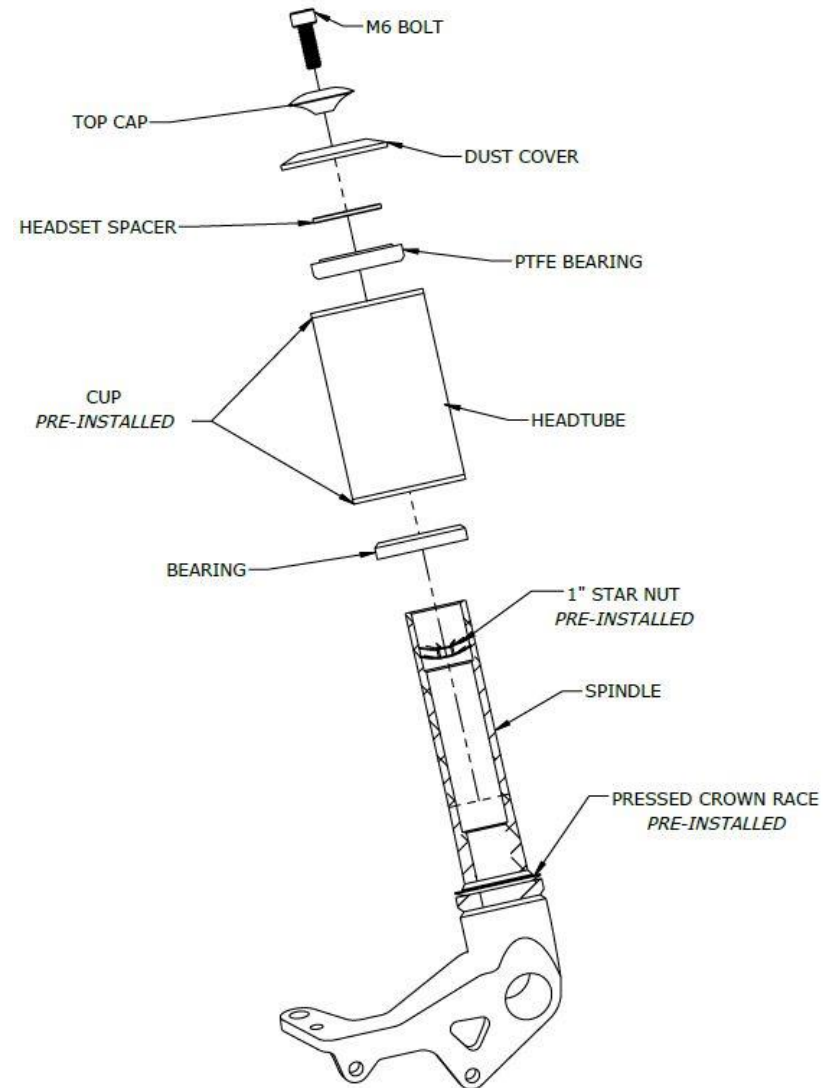


DUMONT & ROADAR SPINDLE ASSEMBLY LEFT SPINDLE SHOWN



ITEM NO.	PART NUMBER	QTY
1	SPINDLE AXLE BODY L	1
2	CELLASTO	1
3	SPINDLE BODY L	1
4	SPINDLE LOWER LINK L	1
5	SPINDLE UPPER LINK L	1
6	6800 19X10X5mm BALL BEARING	2
7	SPINDLE BEARING SPACER	2
8	M6X10mm BHCS	3
9	8mm NORGLIDE BUSHING	6
10	M8 JAM NUT	1
11	10mm BINDER BOLT	1
13	M8 BOLT	1
14	SHOCK ABSORBER	1
15	M6 WASHER	3
16	8mmX29mm BARREL	1

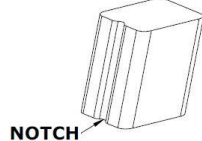
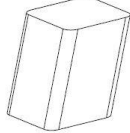
HEADSET ASSEMBLY ALL MODELS



DUMONT & ROADAR CELLASTO INFORMATION & INSTALLATION

45D CELLASTO
RIDER WEIGHT BELOW 160LBS
INCLUDED IN DEALER PACKAGE

55D CELLASTO
RIDER WEIGHT ABOVE 160LBS
PREINSTALLED AT FACTORY



STEP 3
REPLACE CELLASTO &
REASSEMBLE SPINDLE

STEP 2
REMOVE CENTER LINK
HARDWARE

MEDIUM
THREADLOCKER
TORQUE 5Nm
(40 in-lb)

STEP 1
LOOSEN JAM NUT AND
BUMPER TO REMOVE
SPINDLE PRE-COMPRESSION

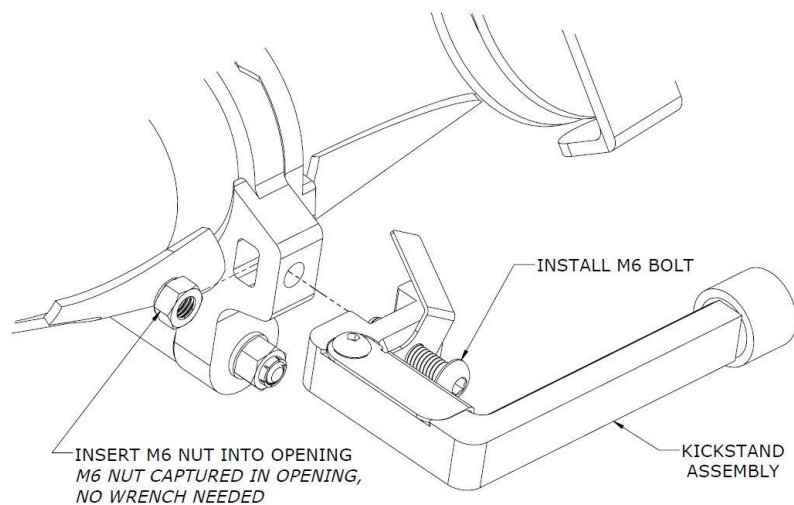
STEP 4
TIGHTEN BUMPER AND JAM NUT
TO PRE-COMPRESS SPINDLE

12mm GAP
FOR PRE-COMPRESSION

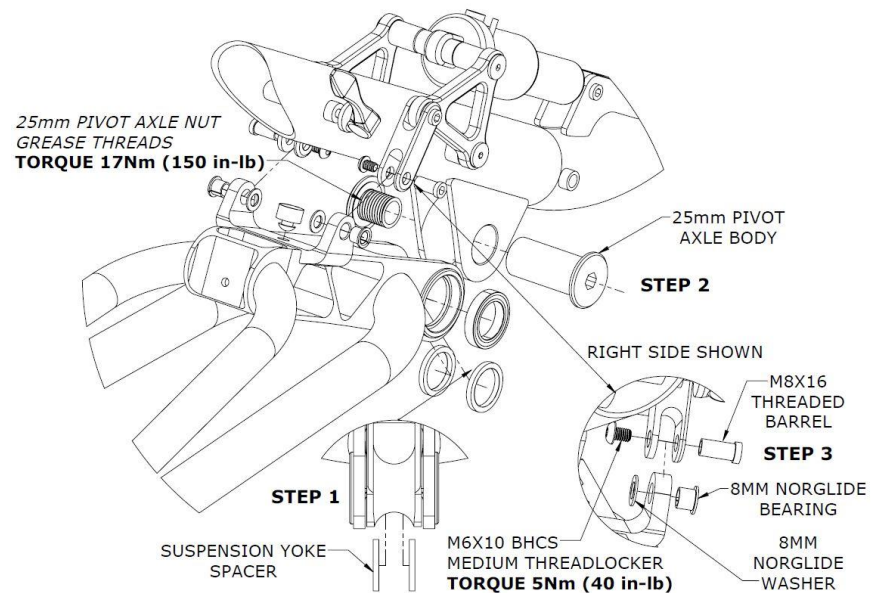
APPLY MEDIUM
THREADLOCKER TO JAM NUT

FOLDING KICKSTAND ASSEMBLY

5.5.9, DUMONT, & TRAIL



DUMONT & ROADAR REAR SWINGARM ASSEMBLY



DUMONT FLOATING IDLER PULLEY ASSEMBLY

